

**MFI**

**Silicalite-1**

**Si(100)**

**Contributed by** A. C. Faust and C. Schott-Darie

**Verified by** J. Cejka and B. Schoeman

**Type Material**  $\text{Si}_{96}\text{O}_{192}\text{F}_4(\text{TPA})_4$  (TPA = tetra-n-propylammonium)

**Method** J.-L Guth, H. Kessler, R. Wey [1]

**Batch Composition** 1  $\text{SiO}_2$ : 0.08 (TPA)Br: 0.04  $\text{NH}_4\text{F}$ : 20  $\text{H}_2\text{O}$

#### **Source Materials**

distilled water

tetrapropylammonium bromide (Fluka, 98%)

ammonium fluoride (Fluka, 98%)

silica (Degussa Aerosil 130, 99+%)

#### **Batch Preparation** (for 12 g product)

- (1) [72 g water + 4.26 g tetrapropylammonium bromide + 0.296 g ammonium fluoride], stir until dissolved
- (2) [(1) + 12 g silica], mix with a spatula, and then stir until homogenized. Initial pH = 6

#### **Crystallization**

Vessel: PTFE-lined autoclave

Time: 15 days <sup>a</sup>

Temperature: 200°C

Agitation: none

#### **Product Recovery**

- (1) Filter, wash with distilled water
- (2) Dry at 80°C
- (3) Yield: 12.7 g; near 100% based on silica

#### **Product Characterization**

XRD: characteristic strong reflections at  $d = 11.01, 3.829, 3.806$  and  $3.698 \text{ \AA}$

Elemental Analyses:  $\text{Si}_{96}\text{O}_{192}\text{F}_4(\text{TPA})_4$

Crystal Size and Habit: prisms 95 x 80  $\mu\text{m}$

#### **Reference**

- [1] J.-L Guth, H. Kessler, R Wey, in Stud. Surf. Sci. Catal., Vol. 28, Y. Murakami, A. Iijima, J. W. Ward (eds.), Kodansha-Elsevier, Tokyo, 1986, p. 121

#### **Note**

- a. Increasing  $\text{NH}_4\text{F}$  leads to a decrease in crystallization time (2 days for  $\text{NH}_4\text{F}/\text{SiO}_2 = 1$ ).